INNOVATICA

FDM/FFF 3D Printer

# Hydra





WATCH OUR PROMO!

## Why Hydra?

Hydra is our most advanced 3D printer that can significantly reduce your costs and production time. Print using 45+ types of materials ranging from PLA, through Nylon and PEEK up to the chemically resistant PPS. Choose from various print bed surfaces and interchangeable printheads to always provide ideal printing parameters for your material. Technical Condition Monitoring System (TCMS), combined with the components provided by the most reputable brands, ensures Hydra's effortless and trouble-free operation for years.

## About Innovatica

We are Innovatica - a company with a passion for innovations based in the southern part of Poland, in Central Europe. We started developing our printers in 2014.
Years of experience, passion, and our own ma-chine shop allows us to offer you ver-satile solutions for your business. Print your 3D parts for prototyping or manu-facturing - right on your desktop.

## Main features



### Interchangeable liquid-cooled printheads

Easily adjust your printer for your specific needs with no need of any tools. Print using basic materials like PLA and ABS, or engineering materials like Nylon and PEEK. Choose between a wide diameter printing nozzles to print with water-soluble supports to print complicated geometries.



### Technical Condition Monitoring System

Monitor the condition of the printer with TCMS, which provides you with wear information on parts and notifies about maintenance needs to ensure the highest performance and quality of print. It is the perfect solution for schools and companies where the device is used by multiple users.



### Heated chamber for advanced polymers

Print advanced polymers in ideal conditions ensuring the reduction of warp and deformation of printed models. Integrated HEPA and activated carbon filters reduce the level of harmful particles, gases and unpleasant smells.



### Vacuum printbed

Attach any print surface easily thanks to the built-in, quiet vacuum pump. It enables you to use glass, BuildTak, or PEI, and be sure that they stay in place. There is no need for clamps or screws, just touch the button.



### Filament monitoring system

Our printer saves the filament data onto the self-adhesive NFC chip so you always know exactly the amount of filament left on the spool. Additional NFC tags will tell you. The NFC tags are supplied with the printer and can be attached to the spools of any brand.



### 45+ Compatible materials

There are 45+ compatible materials from which you can choose PLA or ABS for fast and easy printing, through Nylon for flexible, wear-resistant parts, PEEK for elements resistant to high heat, and many more. The possibilities are endless

## Other features



**Modular design**
Exchange the worn parts easily and get back to work in a few minutes. Thanks to the Hydra's modular design.

**RGB LED 360° lighting**
Variable LED colors not only let you enjoy watching the printing process but they also inform about the device status.

**Extruders drawer**
The heat does not affect the work of the electronics. They are separated in a drawer outside the chamber with easy access.

**Advanced print cooling**
Two blowers ensure enormous cooling capacity. Their 360° design cover prevents heating blocks from cooling down also keeping them clean.

**Durable construction**
Aluminium and stainless steel ensure maximum stiffness and precision of the whole machine.

**Magnetic joints**
Magnetic force eliminates any micron backlash while allowing for easy, fastless changing of parts.

**Touch screen**
Capacitive 5" touch screen with a glass front allows you to easily control the device.

**Connectivity**
Wi-Fi connection allows you to control the printer or send files from a computer and mobile devices. You can also connect via Ethernet or use USB stick.

**Advanced electronics**
Dual 3 controller with a 300 MHz processor, supported by a heavy-duty PSU, guarantees smooth operation.

**Dust filters**
All cooling fans are equipped with dust filters, which are easy to clean, simply by being washed with water.

**Filament sensors**
Two sensors detect the filament and inform about its absence.

**Ultra nozzles**
Ultra-thin print nozzle is automatically lifted up by the printhead, which prevents contact with the model.

**Motion components**
HIWIN carriages and GATES belts guarantee the precision and reliability of the printhead motion.

**Gyroscope**
MEMS gyroscope in the printhead detects the incorrect assembly or damage and automatically stops the device.

**Automatic calibration**
Automatic calibration system of a print bed ensures the perfect first layer of print - every time!

**Drying of filaments**
The heated chamber can be used to dry the most filament spools, which is useful particularly for support materials.

**Safety of use**
Built-in safety relay mechanically cuts off heaters' power when failure of such elements occur.

## Print heads

### Low temperature head

The module is intended for printing materials with a print temperature up to 245 °C. It is the most versatile solution for PLA-based materials. You can use it with many filaments with a metallic sheen, stone or metal.

### Medium temperature head

This is the basic head supplied with the printer. Thanks to that it is the most versatile solution that allows printing with a wide range of materials up to 300 °C. Thanks to the reinforced nozzle, it is possible to print using abrasive materials e.g. with the addition of carbon fib-er.

### High temperature head

The module is suitable for advanced engineering materials with print temperature up to 400 °C. This head is perfect for printing materials such as PEEK or PEKK, also with carbon fiber or glass filling.



## Service level agreement

In Innovatica, we believe that the printer you can rely on really makes a difference in your business. That's why Hydra has a lot of features that give you information about its status so you can keep it in great shape for years. If something goes wrong you can always count on our support. Service Level Agreement - SLA - guarantees that the spare parts will be shipped within 24 hours, so you won't have downtime in implementing your plans!

## Accesories



### Safety switch

Quickly disconnect the power in case of a fault or any other accident using the safety switch. This feature is in accordance with the relevant health and safety regulations in schools and various workplaces. It is the red button on the left to the socket on the side of the printer - with no tools needed.



### Lamp indicator

Install a lamp indicator to have a quick visual confirmation of the actual status of the printer. This feature is often required in accordance with health and safety regulations in schools and workplaces. It can be easily mounted in the socket at the top of the printer.



### Printhead packs

Print using even more materials with the ability to quickly change the device to work with a broader range of polymers. A complete set contains a printing module, work pads, and a nozzle, which allows you to start working with new materials.



### Spare air filter

Spare filter cartridge for the built-in air filter. The combination of HEPA and activated carbon filter removes 99.97% of dust and 95% of unpleasant smells. Each cartridge has an NFC tag with data about the filter's usage. The printer informs you when it is time to replace it. Each filter should be replaced after 750 hours of work.



### Additional external filter

The large surface of the filter provides exceptional air filtration. It is recommended particularly for use in rooms with low ventilation and while printing with abrasive materials - while using those polymers integrated filter may not be enough. The filter should be replaced after 2000 hours of work.



### Printhead packs

Print using even more materials with the ability to quickly change the device to work with a broader range of polymers. A complete set contains a printing module, work pads, and a nozzle, which allows you to start working with new materials.



### NFC tags

Additional tags which are used to track the filament's location and measurement. These can be used with reels of any manufacturer. The printer set contains 50 NFC chips. It is also sold in packs of 50 or 100 pieces.

## Specifications

| PRINTING SPECIFICATIONS | |
|---|---|
| Technology | FDM/ FFF (Fused Filament Fabrication) |
| Printhead modules | 4 types |
| Print head | Liquid-cooled, dual-extrusion with lifting nozzles, |
| Build Volume | Ø300 x 300mm 21.2L |
| Filament diameter | 1.75 mm |
| Nozzle temperature (max) | 450°C |
| Nozzle diameter | 0.25mm 0.4mm 0.6mm 0.8mm |
| Resolution | 0.25mm 150 - 80 micron<br>0.4mm 250 - 25 micron<br>0.6mm 400 - 25 micron<br>0.8mm 600 - 80 micron |
| Print speed | up to 200mm/s |
| Build plate type | Vacuum system |
| Build plate surfaces | Glass, BuildTak, BuildTak PEI, 1mm PEI sheet |
| Build plate temperature (max) | 200°C |
| Build plate leveling | Automatic, nozzle probe |
| Build plate heat up time | 20 - 80°C - 30 seconds<br>20 - 100°C - from 1 to from 15 seconds |
| Supported materials | 47 |
| Soluble support | Yes, 4 types |
| Extruder type | Dual-drive, geared 1:3, Bondtech |
| Filament amount control system | Yes, Integrated NFC system with built-in filament database |
| Print chamber | Enclosed, actively heated |
| Print chamber temperature (max) | 80°C |
| Air filtration | HEPA + Activated Carbon |
| Filament sensor | Yes, for both extruders |
| Connectivity | Wi-Fi, LAN, USB port |
| Display | 5in 800x480px capacitive touch |

| PHYSICAL DIMENSIONS | |
|---|---|
| Printer incl. spool holders | 640 x 530 x 1050 mm |
| Shipping package | 810 x 810 x 1500 mm |
| Printer weight | 65 kg |
| Shipping Weight | 100 kg |

| AMBIENT CONDITIONS | |
|---|---|
| Operating temperature | 15-32°C 13-89RH non-condensing |
| Storage temperature | 5-32°C |

| POWER REQUIREMENTS | |
|---|---|
| Input voltage | 220-240V 50Hz or 110-120V 60Hz |
| Power (max) | 1450W |
| Operating power (average) | 970W |

| SOFTWARE | |
|---|---|
| Supplied software | Simplify 3D |
| Supported OS | Windows, MacOS and Linux |

| WARRANTY | |
|---|---|
| Warranty period | 12 months |
| Service Level Agreement period | Lifetime |

*Reliable tool is fundament of your success.*

WATCH OUR TIMELAPSE!

BUY NOW!

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